

10% FALLOUT RULE

What is fallout?

The quantity of rejects found compared to the quantity sorted.

part rejected / # parts sorted
20 rejected / 100 sorted = 20% fallout

Why does it matter?

Parts are needed for production. If there are a lot of rejects, production lines can be affected. The customer needs to decide how to proceed.

What should I do?

Contact your BNC supervisor who will contact the customer for direction. They may change the sort criteria or change lots. Until told otherwise, continue to sort as instructed.

Do we expect you to know exactly when you reach 10% fallout?

No, it's not necessary to do the math. When you feel you are getting a lot of rejects, it's time to notify your Supervisor.

**TAKE THE
QUIZ**