

VERIFICATION MARKS



What is a Verification Mark?

- ▶ A visual indicator placed directly on the part to show that it has been inspected and is acceptable based on the criteria
- ▶ Can also be called a witness mark or certification mark



VERIFICATION MARK - APPLICATION



When verification marks are required, they are applied AFTER you have verified that the item is correct. One at a time as part of the inspection process.

1. Inspect, apply mark...
2. Inspect, apply mark...
3. Inspect, apply mark...
4. Continue until all parts are complete

VERIFICATION MARK - APPLICATION

BENCHMARK NATIONAL CORPORATION		Work Instruction
Part Number	Customer	Job No. 30413
Part Name RT IP CCB ASSEMBLY		
Problem Description CHECKING WELDS AROUND THE STEERING COLUMN BRACKET FOR CRACKING		
Safety Equipment Needed SAFETY GLASSES AND EARPLUGS	Tools/Materials/Supplies Needed BLACK CHINA MARKER	
All additions, deletions, and changes must be approved by the customer. (see back)		
INSTRUCTIONS		
1. Sort is done while standing in the middle of the RT line to avoid being in the way of anyone.		
2. Visually check the 11 welds around the steering column bracket to ensure none of them are cracked.		
3. If all 11 welds look good, put an "X" on the right side of the part with a china marker.		
4. If you find a bad one, put a reject sticker on it and let an operator know.		
5. At the end of the shift, get with the supervisor and find out the total parts run during the shift and put it in the quantity sorted column on your sort sheet.		

▶ Review your work instruction to know where and when to apply a verification marks.

▶ Pay close attention to where the mark should go and what type of mark it should be.

VERIFICATION MARK - APPLICATION

- ▶ Customers require different types of marking tools.
- ▶ Be sure to use the correct tool and the correct color.



VERIFICATION MARK - APPLICATION

- ▶ It is extremely important that the marks are precise, and in the size and shape required by the customer. Make sure numbers or letters are legible.
- ▶ **SLOPPY IS UNACCEPTABLE!**



Click on the button below to take the quiz for this session.

QUIZ